

DoD Maintenance & Sustainment Costs



DoD Totals:

- **35,000 Combat Vehicles**
- **237 Ships**
- **14,000 Aircraft**
- **356,000 Tactical Vehicles**
+ **Communications Equipment**
+ **Support Equipment**
+ **Facilities Systems**

Maintenance Costs in FY15:

- **\$74.8 Billion**

Sustainment Costs in FY15:

- **Over \$200 Billion**
- **Nearly 30% of DoD Budget**

Food Waste Disposal Throat Guard

**Missing Guard
Poses Safety
Concern**



**Build Time:
3 Hours**

**Material
Extrusion**

ABS Plastic

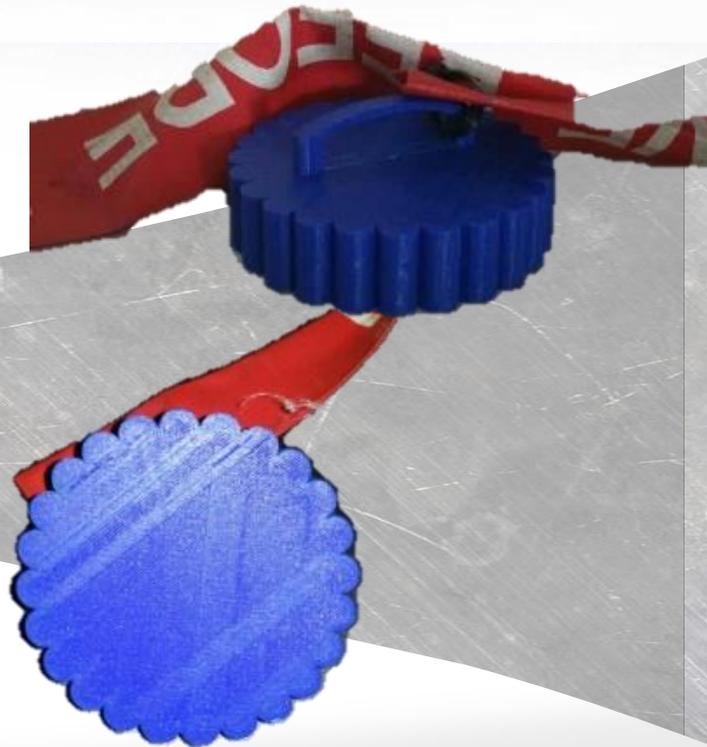
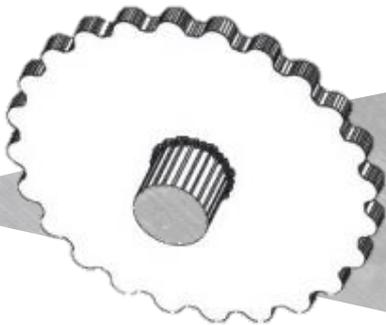
**All Test Results
Satisfactory For
Application**

POINTS OF CONTACT

- NAVAIR Program Manager: NAVAIR AM-IPT
- Performer: FABLAB (MARMC), Innovation Cell (NAVAIR)

FOD Reduction Cap

**Possible
Transducer Loss
without Cap**



**Build Time:
3 Hours**

**Material
Extrusion**

ABS Plastic

**Minimum Cost
Savings:
\$90,000/yr.**

POINTS OF CONTACT

- NAVAIR Program Manager: NAVAIR AM-IPT
- Performer: FRC Mid-Atlantic

Clamshell Tool Box Insert

**Failure: Tool Box
Rendered
Unusable**

**Approximately
297,000 Inserts
Fleetwide**

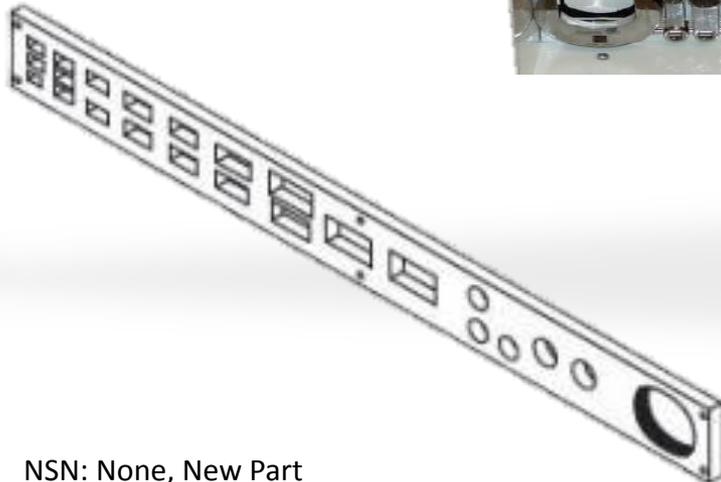


**Build Time:
3-4 Hours**

**Material
Extrusion**

ABS Plastic

**Cost Savings of
\$75/insert**



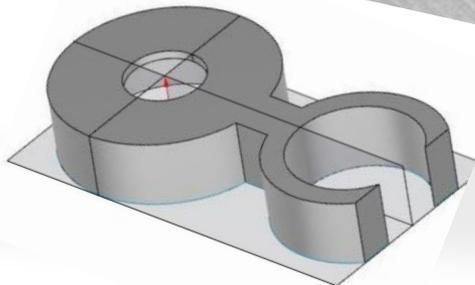
NSN: None, New Part

POINTS OF CONTACT

- NAVAIR Program Manager: NAVAIR AM-IPT
- Performer: Innovation Cell

HYDRA Radio Adapter Clip

**Failure: Frequent
Radio Antenna
Breakage @ \$617/ea**



**Build Time:
20 Min.**

**Material
Extrusion**

PLA Plastic

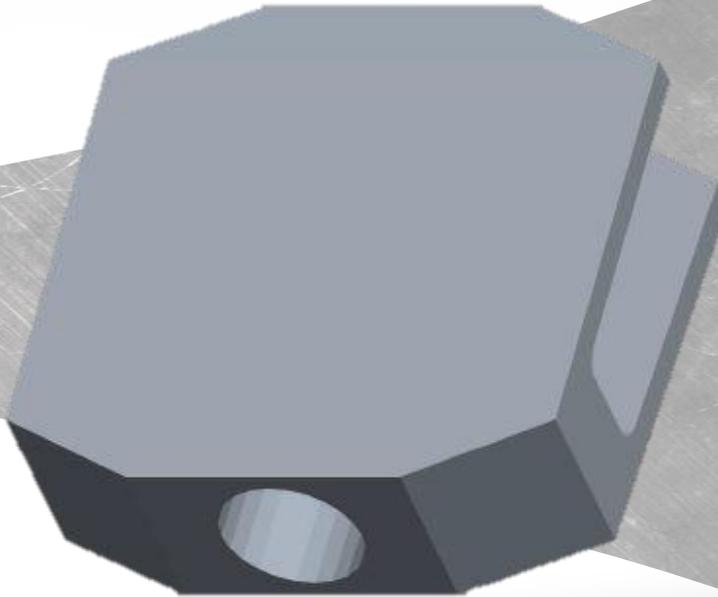
**Cost Savings of
\$7,200/mo.**

POINTS OF CONTACT

- NAVAIR Program Manager: NAVAIR AM-IPT
- Performer: MARMC/Innovation Cell

F/A-18 Gun Hoist Retainer

**Failure: Aircraft Is
Grounded, Damage
To Gun, And Injury
To Personnel.**



**Build Time:
80 Min.**

**Material
Extrusion**

Nylon 618

**Demonstrates
feasibility of
print-on-demand
for multiple
applications**

POINTS OF CONTACT

- NAVAIR Program Manager: FRC Mid-Atlantic
- Performer: MARMC/Innovation Cell

OTO Visor Support

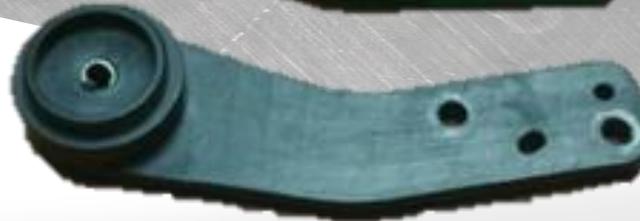
Failure: Helmet rendered unusable. Part could break in service. High failure rate is affecting readiness.

**Build Time:
1 Hour**

Material Extrusion

ABS/PLA or ULTEM

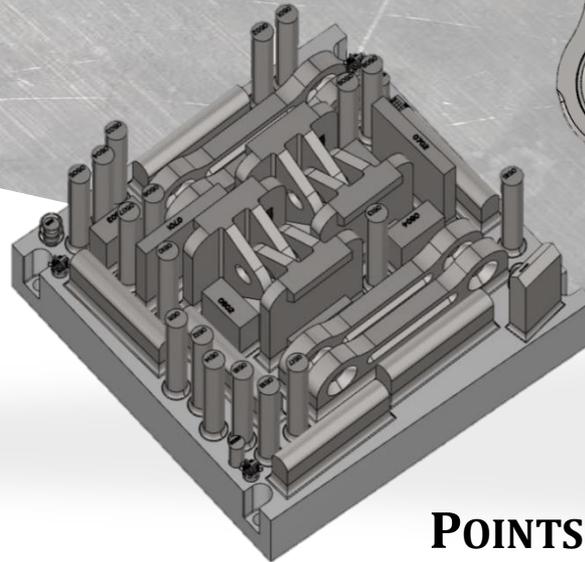
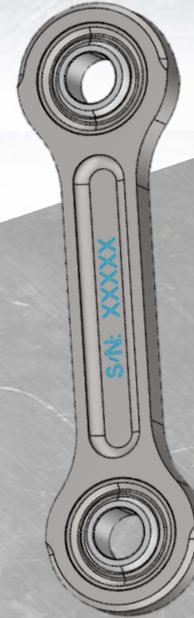
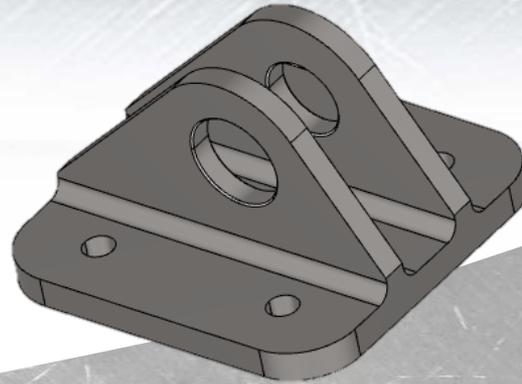
**Print-on-demand
faster than
conventional
fabrication
methods**



POINTS OF CONTACT

- NAVAIR Program Manager: NAVAIR AM-IPT
- Performer: Innovation Cell

V-22 Nacelle Link and Fitting



**Build Time:
2 Days**

**Metal Powder Bed
Fusion**

Titanium (TiAL6V4)

**1st Metal AM Safety
Critical Part Flown in
U.S. Navy Aircraft**

**4 Assemblies Secure
MV-22 Engine
Nacelle To Primary
Wing Structure.**



4124AS1014-1 (Assembly Part Number)

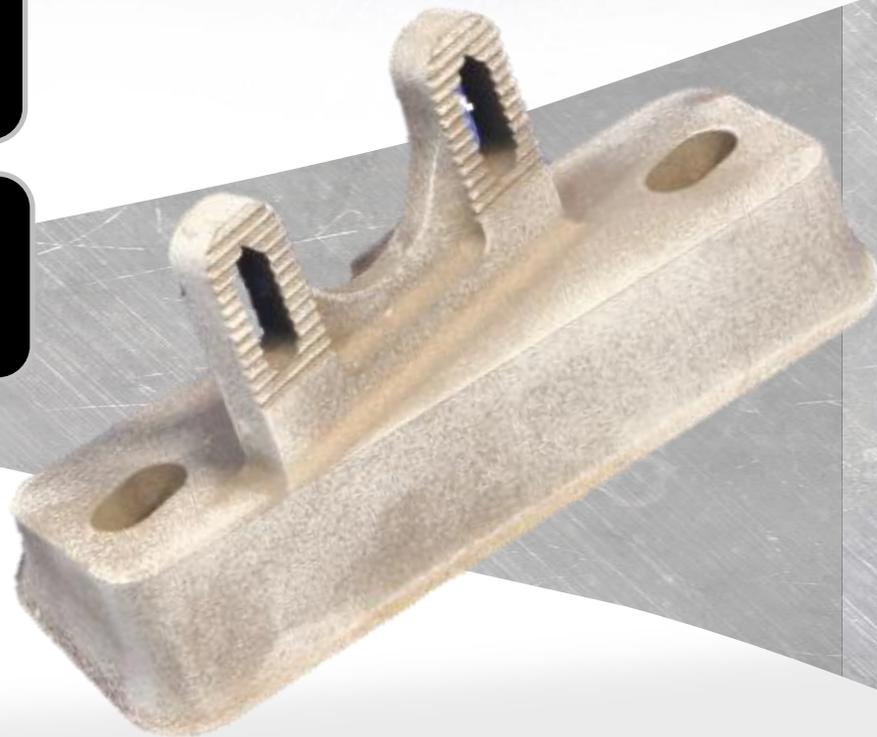
POINTS OF CONTACT

- NAVAIR Program Manager: NAVAIR AM-IPT
- Performer: NAVAIR/NAWCAD/PMA-275

H-1 Suppressor Support

**Vendor Sourcing
Issue**

**DLA Identified
Degrader**



**Build Time:
17 Hours**

**Metal Powder
Bed Fusion**

**Stainless Steel
15-5PH**

**Considered
Critical Item**

POINTS OF CONTACT

- NAVAIR Program Manager: NAVAIR AM-IPT
- Performer: NAVAIR/NAWCAD/PMA-276

H-1 APEX Fitting

**21 Month Average
Lead Time**



**Build Time:
20 Hours**

**Metal Powder
Bed Fusion**

**Stainless Steel
15-5PH**

**Considered
Critical Item**

POINTS OF CONTACT

- NAVAIR Program Manager: NAVAIR AM-IPT
- Performer: NAVAIR/NAWCAD/PMA-276

H-53K Clevis, Latch Catch

**Very Hard to
Make Due to Tight
Tolerances**

**Build Time:
20 Hours**

**Metal Powder
Bed Fusion**

**Titanium
(TiAL6V4)**

**Considered
Critical Item**

POINTS OF CONTACT

- NAVAIR Program Manager: NAVAIR AM-IPT
- Performer: NAVAIR/NAWCAD/PMA-261